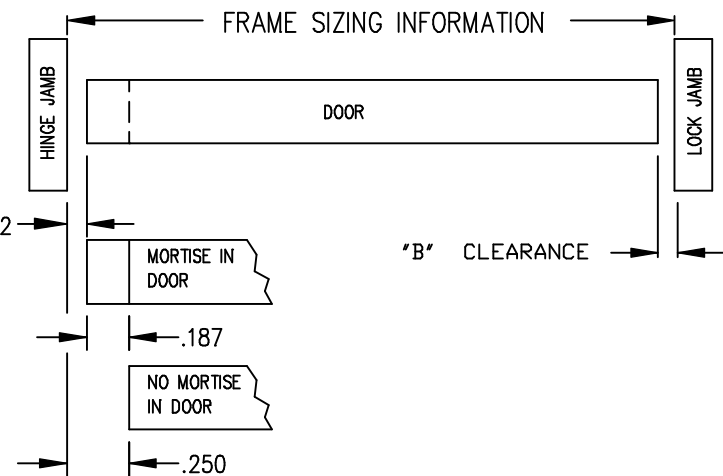


FRAME OPENING FOR SINGLE DOORS MORTISED ( .062" + DOOR WIDTH + CLEARANCE "B" )  
 FRAME OPENING FOR SINGLE DOORS NOT MORTISED ( .250" + DOOR WIDTH + CLEARANCE "B" )



| DOOR SIZES, WEIGHTS AND CLEARANCE "B" |                 |                                 |                   |                 |
|---------------------------------------|-----------------|---------------------------------|-------------------|-----------------|
| HINGE TYPE                            | MAX. DOOR WIDTH | DOOR WEIGHT (LBS) MAX. 2 HINGES | CLEARANCE "B" MIN |                 |
|                                       |                 |                                 | SQ. EDGE DOOR     | ROUND EDGE DOOR |
| 1514                                  | 1'-6"           | 18 lbs.                         | .250              | .125            |
| 1514-H                                | 1'-6"           | 18 lbs.                         | .250              | .125            |
| 1515                                  | 1'-6"           | 18 lbs.                         | .250              | .125            |
| 1515-H                                | 1'-6"           | 18 lbs.                         | .250              | .125            |

VERIFY THAT DRAWING IS CURRENT PRIOR TO USING

WEIGHTS SHOWN ABOVE ARE FOR DOORS 42" HIGH

DOOR THICKNESS - ( 1 1/8" to 1 1/2" )

---NOTES---

SCREW SIZE ( 12 ) No. 7 X 3/4" WOOD SCREWS

**Bommer** BOMMER INDUSTRIES, INC.  
 LANDRUM, SC 29356  
 MADE IN THE USA

1514-H LOUVER SPRING DOOR HINGE  
 DOUBLE ACTING SPRING HINGE

|                            |           |       |                |
|----------------------------|-----------|-------|----------------|
| DRAWN BY : STEWART JACKSON | DATE      | SCALE | DRAWING NUMBER |
| APPROVED BY :              | 01 DEC 99 | NONE  | 1514-H-TEMP    |
| PLOT DATE : 01 DEC 99      |           |       |                |

THIS IS A CAD DRAWING...  
 DO NOT REVISE MANUALLY.