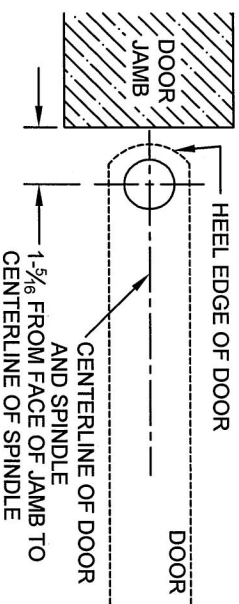


0128 CENTER HUNG PIVOT SET INSTALLATION INSTRUCTIONS

1. LOCATE PIVOT

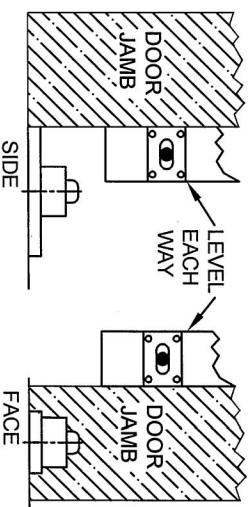
- MEASURE 1-5/16" OUT FROM DOOR JAMB ON CENTERLINE OF DOOR. THIS IS THE LOCATION OF SPINDLE CENTER.
- ROUND HEEL EDGE AND PREPARE DOOR FOR 1/16" MIN. CLEARANCE THRU ENTIRE OPENING.



2. INSTALL BOTTOM PIVOT SET

NOTE: BOTTOM PIVOT MUST BE LEVEL. USE LEVEL PER ILLUSTRATION.

- INSTALL DOOR PORTION OF BOTTOM PIVOT PER TEMPLATE.
- MOUNT FLOOR PORTION PER TEMPLATE.



3. INSTALL TOP PIVOT AND PIVOT ARM

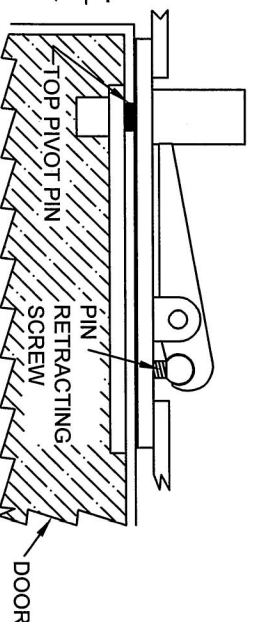
- INSTALL DOOR PORTION OF PIVOT PER TEMPLATE.
- INSTALL JAMB PORTION OF TOP PIVOT IN FRAME PER TEMPLATE.
- CENTERLINE OF PIVOT SHOULD ALIGN WITH CENTERLINE OF BOTTOM SPINDLE. USE A PLUMB LINE TO ASSURE ACCURACY.
- MORTISE BOTTOM OF DOOR TO RECEIVE ARM (MORTISE VARIES WITH REQUIRED CLEARANCE. REFER TO TEMPLATE.)

SEE
FIGURE 1

4. HANG DOOR

- SET BOTTOM PIVOT ARM, INSTALLED IN DOOR ON PIVOT SPINDLE AND ENGAGE THE TOP PIVOT PIN BY TURNING PIN RETRACTING SCREW CLOCKWISE.

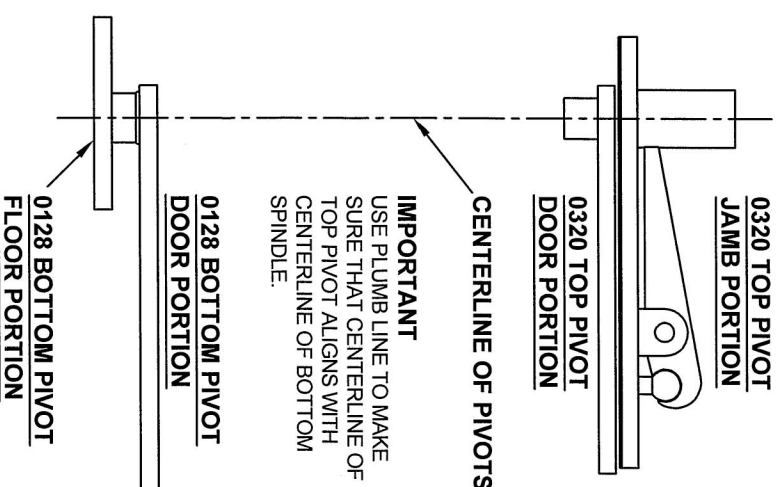
0320 TOP PIVOT
JAMB PORTION



5. DISMOUNT DOOR (IF REQUIRED)

- OPEN THE DOOR ENOUGH TO DISENGAGE THE TOP PIVOT. ROTATE THE DOOR TO CLOSED POSITION AND WITH THE TOP OF THE DOOR LEANING TOWARD YOU, LIFT THE DOOR CLEAR OF THE SPINDLE.

FIGURE 1



CENTERLINE OF PIVOTS

IMPORTANT

USE PLUMB LINE TO MAKE SURE THAT CENTERLINE OF TOP PIVOT ALIGNS WITH CENTERLINE OF BOTTOM SPINDLE.

0128 BOTTOM PIVOT
DOOR PORTION

0128 BOTTOM PIVOT
FLOOR PORTION